



SAFETY DATA SHEET

1. Identification

Product identifier	Piperazine Citrate	
Other means of identification		
Catalog number	1541805	
CAS number	41372-10-5	
Chemical name	Piperazine citrate (3:2) hydrate	
Recommended use	For analytical laboratory use only.	
Recommended restrictions	Not for use as a drug. Not for administration to humans or animals.	
Manufacturer/Importer/Supplier/Distributor information		
Manufacturer		
Company name	U. S. Pharmacopeia	
Address	12601 Twinbrook Parkway Rockville MD 20852-1790 United States	
Telephone	Customer Service	301-881-0666
Website	www.usp.org	
E-mail	RSTECH@usp.org	
Emergency phone number	CHEMTREC within US & Canada	1-800-424-9300
	CHEMTREC outside US & Canada	+1 703-527-3887

2. Hazard(s) identification

Physical hazards	Not classified.	
Health hazards	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 2A
	Sensitization, respiratory	Category 1
	Sensitization, skin	Category 1
Environmental hazards	Not classified.	
OSHA defined hazards	Not classified.	
Label elements		



Signal word	Danger
Hazard statement	Causes skin irritation. Causes serious eye irritation. May cause an allergic skin reaction. May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Precautionary statement	
Prevention	Avoid breathing dust/fume/gas/mist/vapors/spray. Wash thoroughly after handling. Wear eye protection/face protection. Wear protective gloves. Contaminated work clothing must not be allowed out of the workplace. In case of inadequate ventilation wear respiratory protection.
Response	If on skin: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. If inhaled: Remove person to fresh air and keep comfortable for breathing. If experiencing respiratory symptoms: Call a poison center/doctor.
Storage	Not available.

Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	Pharmacologically active material.

3. Composition/information on ingredients

Substance

Chemical name	Common name and synonyms	CAS number	%
Piperazine Citrate		41372-10-5	100

Information provided in the SDS is not specific to the lot provided. Refer to the label and USP Certificate/Product Information Sheet for the assigned value of a particular lot.

4. First-aid measures

Inhalation	If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. Do not use mouth-to-mouth method if the substance is inhaled. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. If experiencing respiratory symptoms: Call a poison center or doctor/physician.
Skin contact	Rinse skin with water/shower. Get medical attention if irritation develops and persists. Take off contaminated clothing and wash before reuse.
Eye contact	Rinse with water. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. If ingestion of a large amount does occur, call a poison control center immediately.
Most important symptoms/effects, acute and delayed	May cause allergic skin reaction. May cause allergic respiratory reaction. Irritant effects. Pharmacologically active material. Occupational exposure may cause physiological effects.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically.
General information	Remove from exposure. Remove contaminated clothing. For treatment advice, seek guidance from an occupational health physician or other licensed health-care provider familiar with workplace chemical exposures. In the United States, the national poison control center phone number is 1-800-222-1222. If person is not breathing, give artificial respiration. If breathing is difficult, give oxygen if available. Persons developing serious hypersensitivity (anaphylactic) reactions must receive immediate medical attention.

5. Fire-fighting measures

Suitable extinguishing media	Water. Foam. Dry chemical or CO2. Use fire-extinguishing media appropriate for surrounding materials.
Unsuitable extinguishing media	None known.
Specific hazards arising from the chemical	No unusual fire or explosion hazards noted.
Special protective equipment and precautions for firefighters	Wear suitable protective equipment.
Fire fighting equipment/instructions	Use water spray to cool unopened containers. As with all fires, evacuate personnel to a safe area. Firefighters should use self-contained breathing equipment and protective clothing.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Wear appropriate personal protective equipment. Avoid inhalation of dust from the spilled material. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Avoid the generation of dusts during clean-up. Sweep up or vacuum up spillage and collect in suitable container for disposal. Clean surface thoroughly to remove residual contamination. For waste disposal, see section 13 of the SDS.
Environmental precautions	Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

As a general rule, when handling USP materials, avoid all contact and inhalation of dust, mists, and/or vapors associated with the material. Clean equipment and work surfaces with suitable detergent or solvent after use. After removing gloves, wash hands and other exposed skin thoroughly. Select and use containment devices and personal protective equipment based on a risk assessment of material potency and exposure potential.

Conditions for safe storage, including any incompatibilities

Store in tight container. This material should be handled and stored per label instructions to ensure product integrity.

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. ACGIH Threshold Limit Values

Material	Type	Value	Form
Piperazine Citrate (CAS 41372-10-5)	TWA	0.03 ppm	Inhalable fraction and vapor.

Biological limit values

No biological exposure limits noted for the ingredient(s).

Exposure guidelines

No exposure standards allocated.

Appropriate engineering controls

For laboratory operations, use local exhaust ventilation or a ventilated enclosure for high energy operations such as particle sizing. Control exposures to below the occupational exposure level (if available). Select and use containment devices and personal protective equipment based on a risk assessment of exposure potential. Cover all containers for solutions and slurries while being transferred.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear safety glasses with side shields, chemical splash goggles, or full face shield, if necessary. Base the choice of protection on the job activity and potential for contact with eyes or face. An emergency eye wash station should be available.

Skin protection

Hand protection

Wear nitrile or other impervious gloves if skin contact is possible. When the material is dissolved or suspended in an organic solvent, wear gloves that provide protection against the solvent.

Other

Train employees in proper gowning and degowning practices. Wear lab coat. Base the choice of skin protection on the job activity, potential for skin contact and solvents and reagents in use. Do not wear protective garments in common areas (e.g., cafeterias) or out-of-doors.

Respiratory protection

Respirators are generally not required for laboratory operations. Use a tight-fitting full-face respirator with HEPA filters for spill cleanup. Choose respiratory protection appropriate to the task and the level of existing engineering controls.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Handle in accordance with good industrial hygiene and safety practice. Handling practices in this SDS are recommendations for laboratory use of USP materials.

9. Physical and chemical properties

Appearance

Appearance descriptions are general information and not specific to any USP lot.

Physical state

Solid.

Form

Powder.

Color

White.

Odor

Slight.

Odor threshold

Not available.

pH

Not available.

Melting point/freezing point

359.6 - 368.6 °F (182 - 187 °C) (decomposes)

Initial boiling point and boiling range

Not available.

Flash point

Not available.

Evaporation rate

Not available.

Flammability (solid, gas)

Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower (%) Not available.

Flammability limit - upper (%) Not available.

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

Vapor pressure Not available.

Vapor density Not available.

Relative density Not available.

Solubility(ies)

Solubility (water) Soluble.

Solubility (other) Alcohol: Insoluble.
Chloroform: Partially soluble.
Ether: Insoluble.

Auto-ignition temperature Not available.

Decomposition temperature Not available.

Viscosity Not available.

Other information

Chemical family Piperazine.

Molecular formula (C₄H₁₀N₂)₃ · (C₆H₈O₇)₂ · xH₂O

pH in aqueous solution 5 - 6 Solution: 5-10 %

10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Stable at normal conditions.

Possibility of hazardous reactions No dangerous reaction known under conditions of normal use.

Conditions to avoid Contact with incompatible materials.

Incompatible materials Oxidizing agents.

Hazardous decomposition products NO_x. Irritating and/or toxic fumes or gases. Emits toxic fumes under fire conditions.

11. Toxicological information**Information on likely routes of exposure**

Inhalation May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Skin contact Causes skin irritation. May cause an allergic skin reaction.

Eye contact Causes serious eye irritation.

Ingestion Knowledge about health hazard is incomplete.

Symptoms related to the physical, chemical and toxicological characteristics Dizziness. Drowsiness. Weakness. Headache. Loss of balance. Trembling. Visual disturbances. Confusion. Hallucinations. Nausea. Vomiting. Diarrhea. Abdominal pain. Skin rash. Difficulty breathing. Seizures.

Information on toxicological effects**Acute toxicity**

Product	Species	Test Results
Piperazine Citrate (CAS 41372-10-5)		
<u>Acute</u>		
Oral		
LD50	Mouse	8500 mg/kg
	Rat	11200 mg/kg
Skin corrosion/irritation	Causes skin irritation.	
Serious eye damage/eye irritation	Causes serious eye irritation.	

Local effects

Irritation test
Result: Irritant.
Organ: Eye.
Severity: Moderate.
Irritation test
Result: Irritant.
Organ: Skin.
Severity: Moderate.

Respiratory or skin sensitization

ACGIH sensitization

PIPERAZINE AND SALTS, INHALABLE FRACTION AND Dermal sensitization
VAPOR, AS PIPERAZINE (CAS 41372-10-5)

Respiratory sensitization

Respiratory sensitization May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Skin sensitization May cause an allergic skin reaction. Allergic skin reactions have been reported in literature.

Germ cell mutagenicity Knowledge about mutagenicity is incomplete.

Mutagenicity

Reverse mutation, mitotic recombination, and gene
conversion in *S. cerevisiae*
Result: Negative

Carcinogenicity Knowledge about carcinogenicity is incomplete.

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicity Knowledge about health hazard is incomplete.

Reproductivity

2100 mg/kg/day Reproductivity test
Result: No birth defects observed at 50 microgram injection
in embryonic fluid.
Species: Rat
94 mg/kg/day Reproductivity test
Result: Maternal toxicity observed.
Species: Rabbit

Specific target organ toxicity - single exposure Knowledge about health hazard is incomplete.

Specific target organ toxicity - repeated exposure Knowledge about health hazard is incomplete.

Aspiration hazard Based on available data, the classification criteria are not met.

Further information Pharmacologically active material. Occupational exposure may cause physiological effects.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability No data is available on the degradability of this substance.

Bioaccumulative potential No data available.

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Dispose in accordance with all applicable regulations. Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

General information It is the shipper's responsibility to determine the correct transport classification at the time of shipment.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Toxic Substances Control Act (TSCA)

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical Yes

Classified hazard categories Skin corrosion or irritation
Serious eye damage or eye irritation
Respiratory or skin sensitization

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

US state regulations

California Proposition 65

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Piperazine Citrate (CAS 41372-10-5)

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	No

Country(s) or region	Inventory name	On inventory (yes/no)*
Canada	Non-Domestic Substances List (NDSL)	Yes
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	04-25-2008
Revision date	03-31-2023
Version #	04
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