



SAFETY DATA SHEET

1. Identification

Product identifier	Hexylene Glycol	
Other means of identification		
Catalog number	1308200	
CAS number	107-41-5	
Chemical name	2-Methylpentane-2,4-diol	
Recommended use	For analytical laboratory use only.	
Recommended restrictions	Not for use as a drug. Not for administration to humans or animals.	
Manufacturer/Importer/Supplier/Distributor information		
Manufacturer		
Company name	U. S. Pharmacopeia	
Address	12601 Twinbrook Parkway Rockville MD 20852-1790 United States	
Telephone	Customer Service	301-881-0666
Website	www.usp.org	
E-mail	RSTECH@usp.org	
Emergency phone number	CHEMTREC within US & Canada	1-800-424-9300
	CHEMTREC outside US & Canada	+1 703-527-3887

2. Hazard(s) identification

Physical hazards	Not classified.	
Health hazards	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 2A
Environmental hazards	Not classified.	
OSHA defined hazards	Not classified.	
Label elements		



Signal word	Warning	
Hazard statement	Causes skin irritation. Causes serious eye irritation.	
Precautionary statement		
Prevention	Wash thoroughly after handling. Wear eye protection/face protection. Wear protective gloves.	
Response	If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. If on skin: Wash with plenty of water. If skin irritation occurs: Get medical advice/attention. Take off contaminated clothing and wash before reuse.	
Storage	Not available.	
Disposal	Not available.	
Hazard(s) not otherwise classified (HNOC)	None known.	
Supplemental information	None.	

3. Composition/information on ingredients

Substance

Chemical name	Common name and synonyms	CAS number	%
Hexylene Glycol		107-41-5	100

Information provided in the SDS is not specific to the lot provided. Refer to the label and USP Certificate/Product Information Sheet for the assigned value of a particular lot.

4. First-aid measures

Inhalation	If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. Call a physician if symptoms develop or persist.
Skin contact	Rinse skin with water/shower. Get medical attention if irritation develops and persists. Take off contaminated clothing and wash before reuse.
Eye contact	Rinse with water. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
Ingestion	If ingestion of a large amount does occur, call a poison control center immediately. Rinse mouth.
Most important symptoms/effects, acute and delayed	Irritation of eyes and skin.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically.
General information	Remove from exposure. Remove contaminated clothing. For treatment advice, seek guidance from an occupational health physician or other licensed health-care provider familiar with workplace chemical exposures. In the United States, the national poison control center phone number is 1-800-222-1222. If person is not breathing, give artificial respiration. If breathing is difficult, give oxygen if available. Persons developing serious hypersensitivity (anaphylactic) reactions must receive immediate medical attention.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO ₂).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Use protective equipment appropriate for surrounding materials.
Fire fighting equipment/instructions	Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Wear appropriate personal protective equipment. Avoid inhalation of vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Absorb spillage with suitable absorbent material. Clean surface thoroughly to remove residual contamination. For waste disposal, see section 13 of the SDS.
Environmental precautions	Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling	As a general rule, when handling USP materials, avoid all contact and inhalation of dust, mists, and/or vapors associated with the material. Clean equipment and work surfaces with suitable detergent or solvent after use. After removing gloves, wash hands and other exposed skin thoroughly. Select and use containment devices and personal protective equipment based on a risk assessment of material potency and exposure potential.
Conditions for safe storage, including any incompatibilities	Store in tight container. This material should be handled and stored per label instructions to ensure product integrity.

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. ACGIH Threshold Limit Values

Material	Type	Value	Form
Hexylene Glycol (CAS 107-41-5)	STEL	10 mg/m3	Aerosol, inhalable.
		50 ppm	Vapor fraction
	TWA	25 ppm	Vapor fraction

US. NIOSH: Pocket Guide to Chemical Hazards

Material	Type	Value
Hexylene Glycol (CAS 107-41-5)	Ceiling	125 mg/m3
		25 ppm

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

For laboratory operations, use good technique and limit open handling. Control exposures to below the occupational exposure level (if available). Select and use containment devices and personal protective equipment based on a risk assessment of exposure potential. Cover all containers for solutions and slurries while being transferred.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear safety glasses with side shields, chemical splash goggles, or full face shield, if necessary. Base the choice of protection on the job activity and potential for contact with eyes or face. An emergency eye wash station should be available.

Skin protection

Hand protection

Wear nitrile or other impervious gloves if skin contact is possible. When the material is dissolved or suspended in an organic solvent, wear gloves that provide protection against the solvent.

Other

Wear lab coat. Base the choice of skin protection on the job activity, potential for skin contact and solvents and reagents in use. Do not wear protective garments in common areas (e.g., cafeterias) or out-of-doors.

Respiratory protection

Respirators are generally not required for laboratory operations. Choose respiratory protection appropriate to the task and the level of existing engineering controls.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Handling practices in this SDS are recommendations for laboratory use of USP materials.

9. Physical and chemical properties

Appearance

Appearance descriptions are general information and not specific to any USP lot.

Physical state

Liquid.

Form

Liquid.

Color

Clear. Colorless.

Odor

Sweet.

Odor threshold

Not available.

pH

Not available.

Melting point/freezing point

-58 °F (-50 °C)

Initial boiling point and boiling range

386.6 - 388.4 °F (197 - 198 °C)

Flash point

209.0 °F (98.3 °C)

Evaporation rate

< 0.01 (butyl acetate = 1)

Flammability (solid, gas)

Not applicable.

Upper/lower flammability or explosive limits

Explosive limit - lower (%)

Not available.

Explosive limit - upper (%)

Not available.

Vapor pressure

0.05 mm Hg at 20 °C

Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Soluble.
Partition coefficient (n-octanol/water)	0.58
Auto-ignition temperature	579 °K
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Chemical family	Glycol.
Dynamic viscosity	34 mPa.s (68 °F (20 °C))
Heat of combustion (NFPA 30B)	28.5 kJ/g
Molecular formula	C6H14O2
Molecular weight	118.18 g/mol
Percent volatile	100 %
Specific gravity	0.92 at 20 °C
Surface tension	33.1 mN/m (68 °F (20 °C))

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Strong acids. Strong oxidizing agents. Reducing agents. Acid chlorides. Acid anhydrides.
Hazardous decomposition products	Irritating and/or toxic fumes or gases. Emits toxic fumes under fire conditions.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Knowledge about health hazard is incomplete.
Skin contact	Causes skin irritation.
Eye contact	Causes serious eye irritation.
Ingestion	Knowledge about health hazard is incomplete.

Symptoms related to the physical, chemical and toxicological characteristics Irritant effects. Dizziness. Drowsiness. Incoordination. Gastrointestinal disturbances.

Information on toxicological effects

Acute toxicity

Product	Species	Test Results
Hexylene Glycol (CAS 107-41-5)		
Acute		
Dermal		
LD50	Rat	> 2000 mg/kg
Oral		
LD50	Rat	> 2000 mg/kg
		3700 mg/kg

Skin corrosion/irritation	Causes skin irritation.
Serious eye damage/eye irritation	Causes serious eye irritation.

Local effects

465 mg Irritation test: (Open Draize)
Result: Irritant.
Species: Rabbit
Organ: Skin
Severity: Mild.
500 mg Irritation test: (Standard Draize)
Result: Irritant.
Species: Rabbit
Organ: Skin
Test Duration: 24 hours
Severity: Moderate.
Irritation test
Result: Irritant.
Species: Rabbit
Organ: Eye
Severity: Severe.

Respiratory or skin sensitization

Respiratory sensitization Knowledge about health hazard is incomplete.
Skin sensitization Based on available data, the classification criteria are not met.
Maximization Test
Result: Negative.
Species: Guinea pig
Organ: Skin

Germ cell mutagenicity Knowledge about mutagenicity is incomplete.
Carcinogenicity Knowledge about carcinogenicity is incomplete.

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicity Knowledge about health hazard is incomplete.

Reproductivity

< 600 mg/kg/day Fetal developmental effect
Result: Did not show any teratogenicity effect.
Species: Rabbit
< 800 mg/kg/day Reproductivity study
Result: Did not show any teratogenicity effect.
Species: Rat
148 - 190 mg/kg/day Reproductivity study
Result: Did not affect male fertility.
Species: Rat
Test Duration: 130 days

Specific target organ toxicity - single exposure Knowledge about health hazard is incomplete.

Specific target organ toxicity - repeated exposure Knowledge about health hazard is incomplete.

Aspiration hazard Knowledge about health hazard is incomplete.

12. Ecological information

Ecotoxicity

Product		Species	Test Results
Hexylene Glycol (CAS 107-41-5)			
Aquatic			
Crustacea	EC50	Water flea (Ceriodaphnia reticulata)	2400 - 3200 mg/l, 48 hours
Fish	LC50	Bleak (Alburnus alburnus)	7000 - 9100 mg/l, 96 hours

Persistence and degradability No data is available on the degradability of this substance.

Bioaccumulative potential No data available.

Octanol/water partition coefficient log Kow

0.58

Mobility in soil

No data available.

Other adverse effects

No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations**Disposal instructions**

Dispose in accordance with all applicable regulations. Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste.

Local disposal regulations

Dispose in accordance with all applicable regulations.

Hazardous waste code

The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products

Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging

Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport information**DOT**

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not established.

General information

It is the shipper's responsibility to determine the correct transport classification at the time of shipment.

15. Regulatory information**US federal regulations**

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Toxic Substances Control Act (TSCA)**TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)**SARA 302 Extremely hazardous substance**

Not listed.

SARA 311/312 Hazardous chemical

Yes

Classified hazard categories

Skin corrosion or irritation
Serious eye damage or eye irritation

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA)

Not regulated.

US state regulations

California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to www.P65Warnings.ca.gov.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 07-16-2004

Revision date 10-12-2023

Version # 05

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